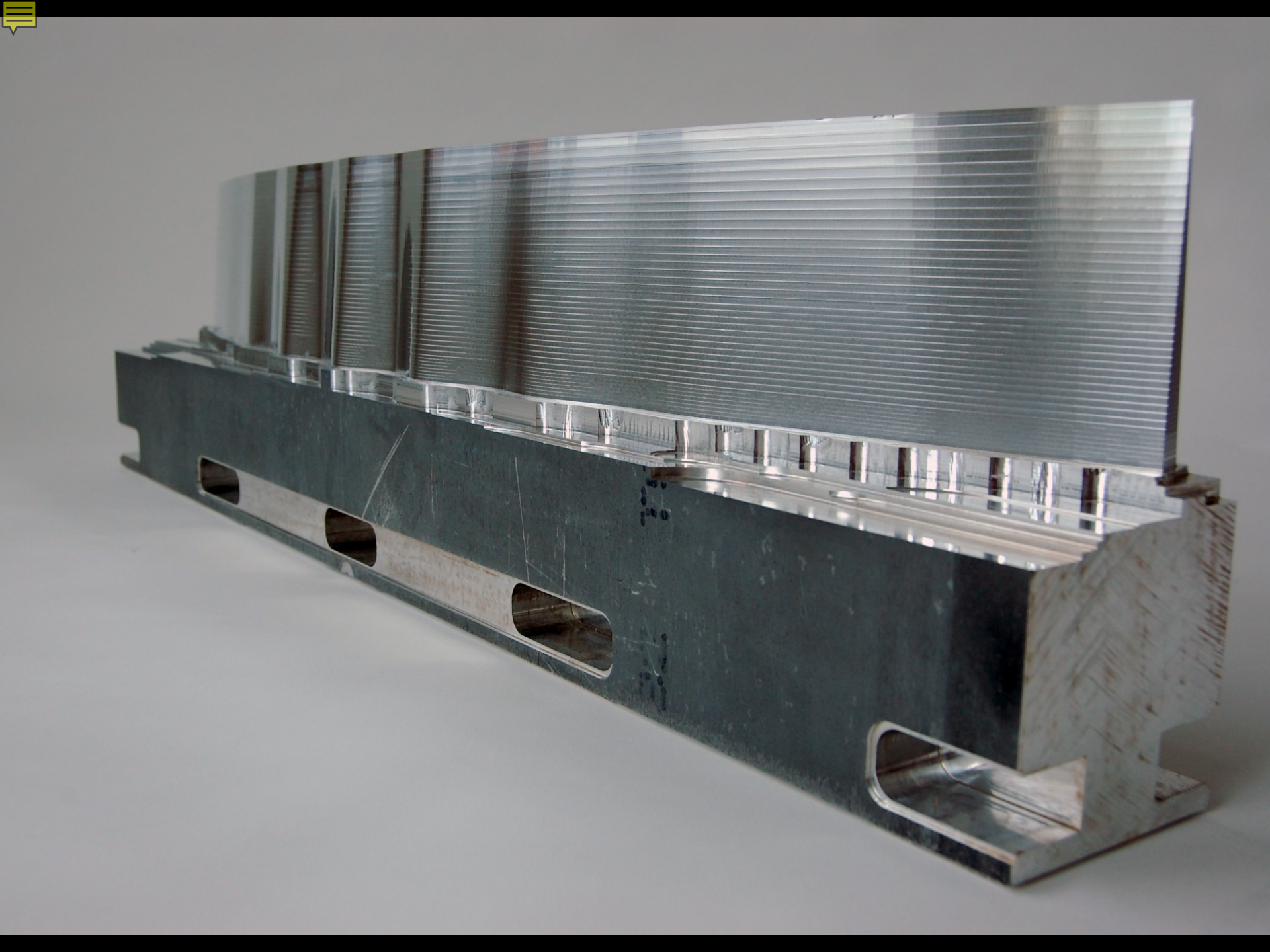
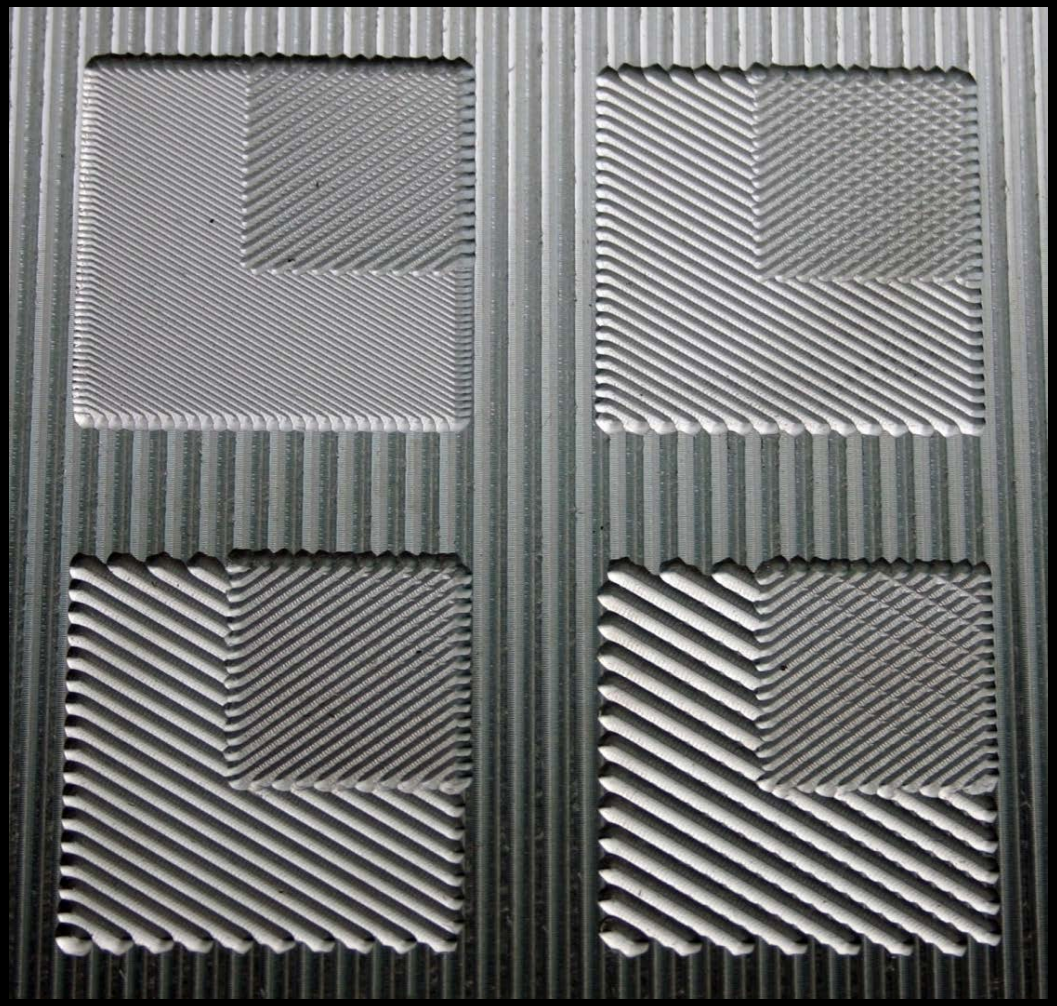
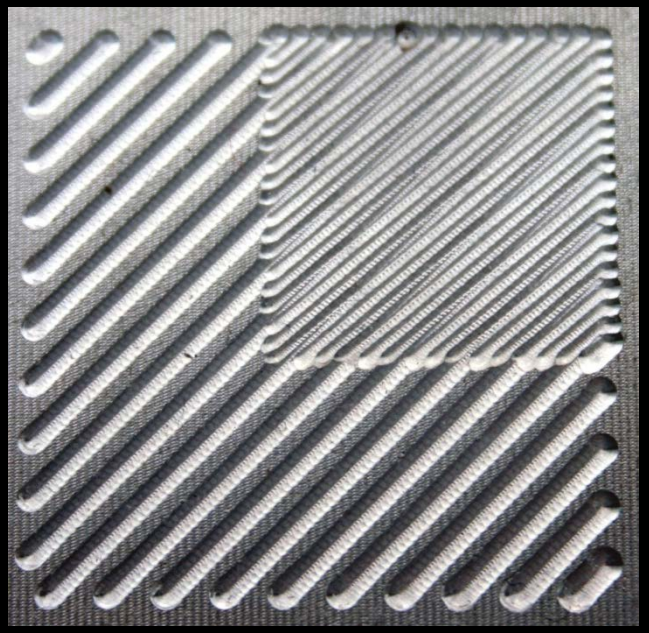
Drummond Masterton
Head of Sustainable Product Design
Falmouth University

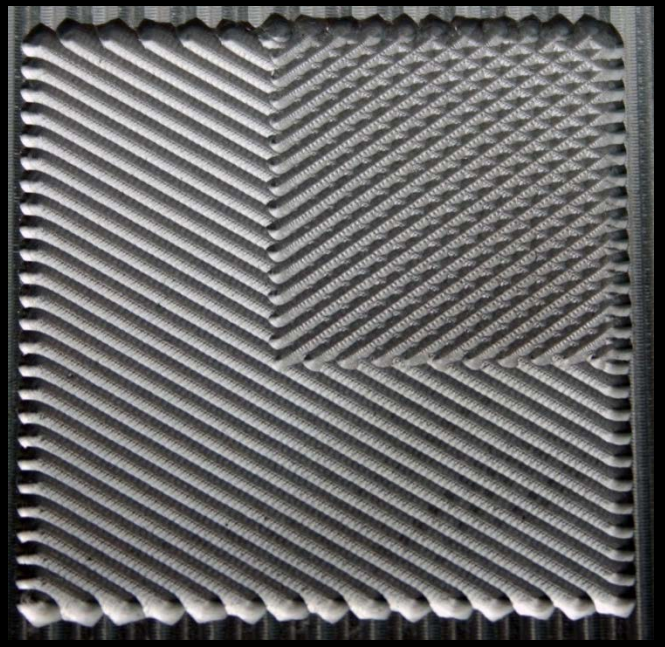
VMC1000
Bridgeport

TOUCH PROBE
CYCL DEF
CYCL CALL
LBL SET
STOP
TOOL DEF
TOOL CALL
PGM CALL
100
0
100
0
IV+
Z+
Y-
X+
X-
Y+
Z-
IV-

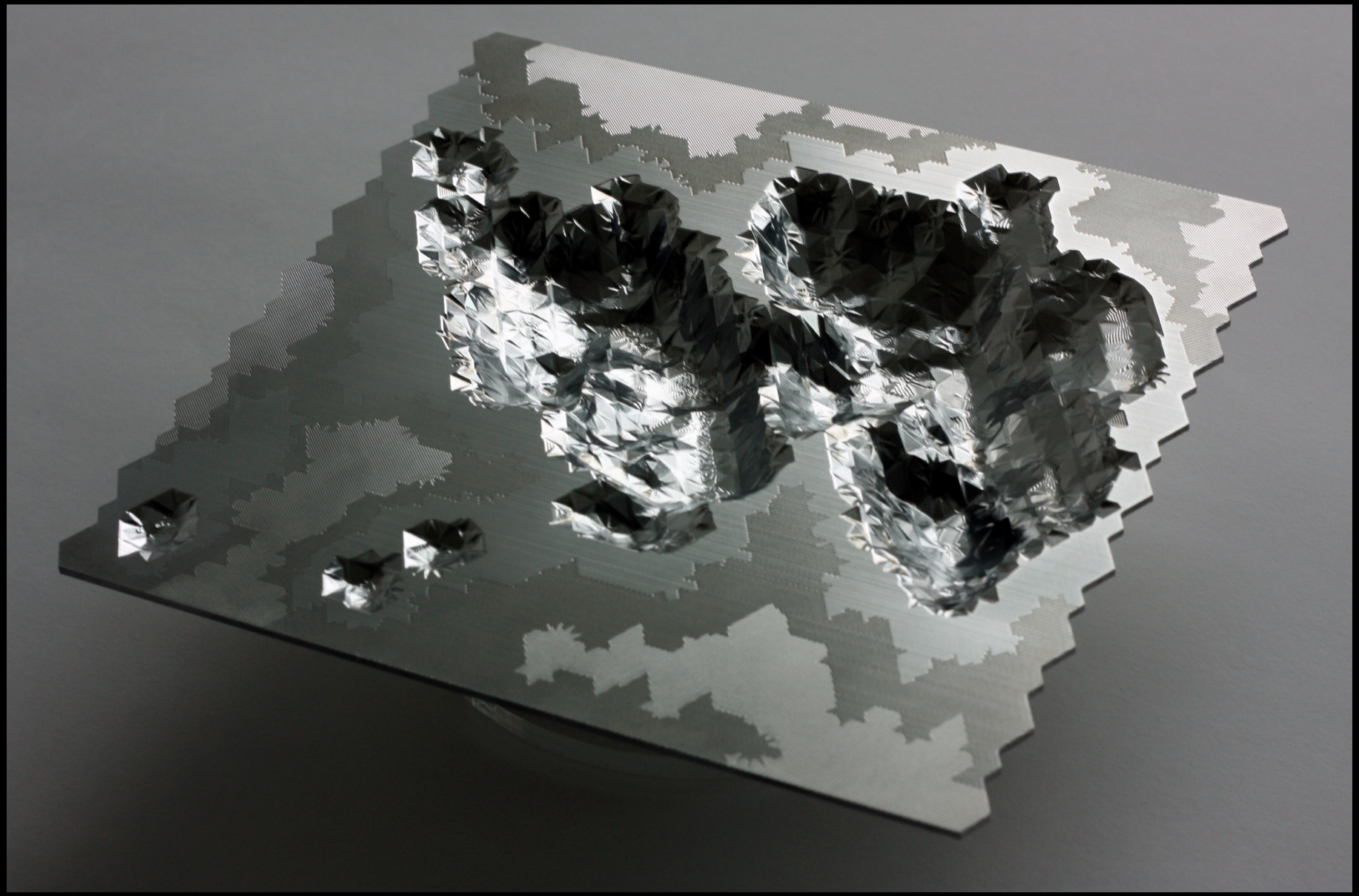


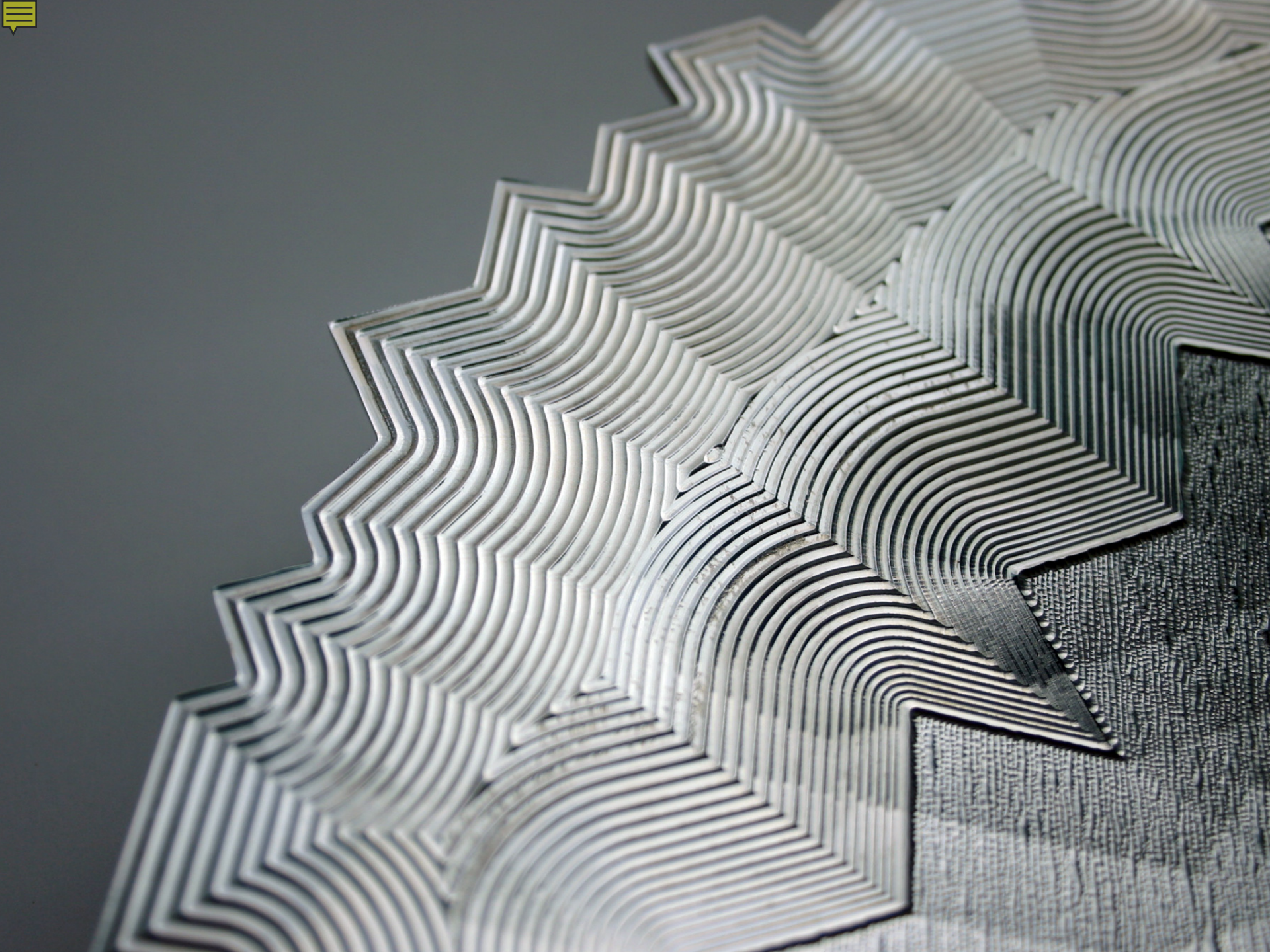


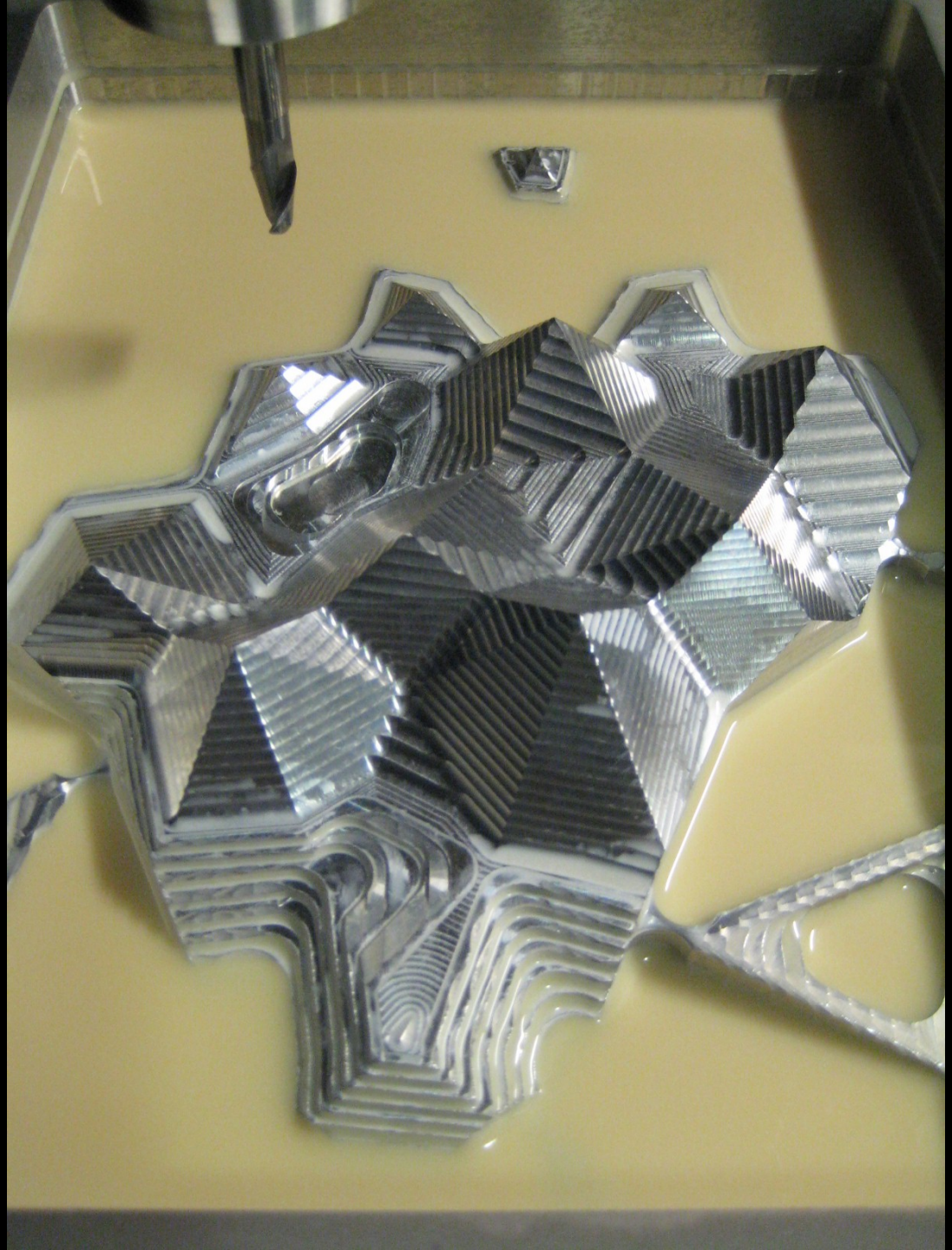


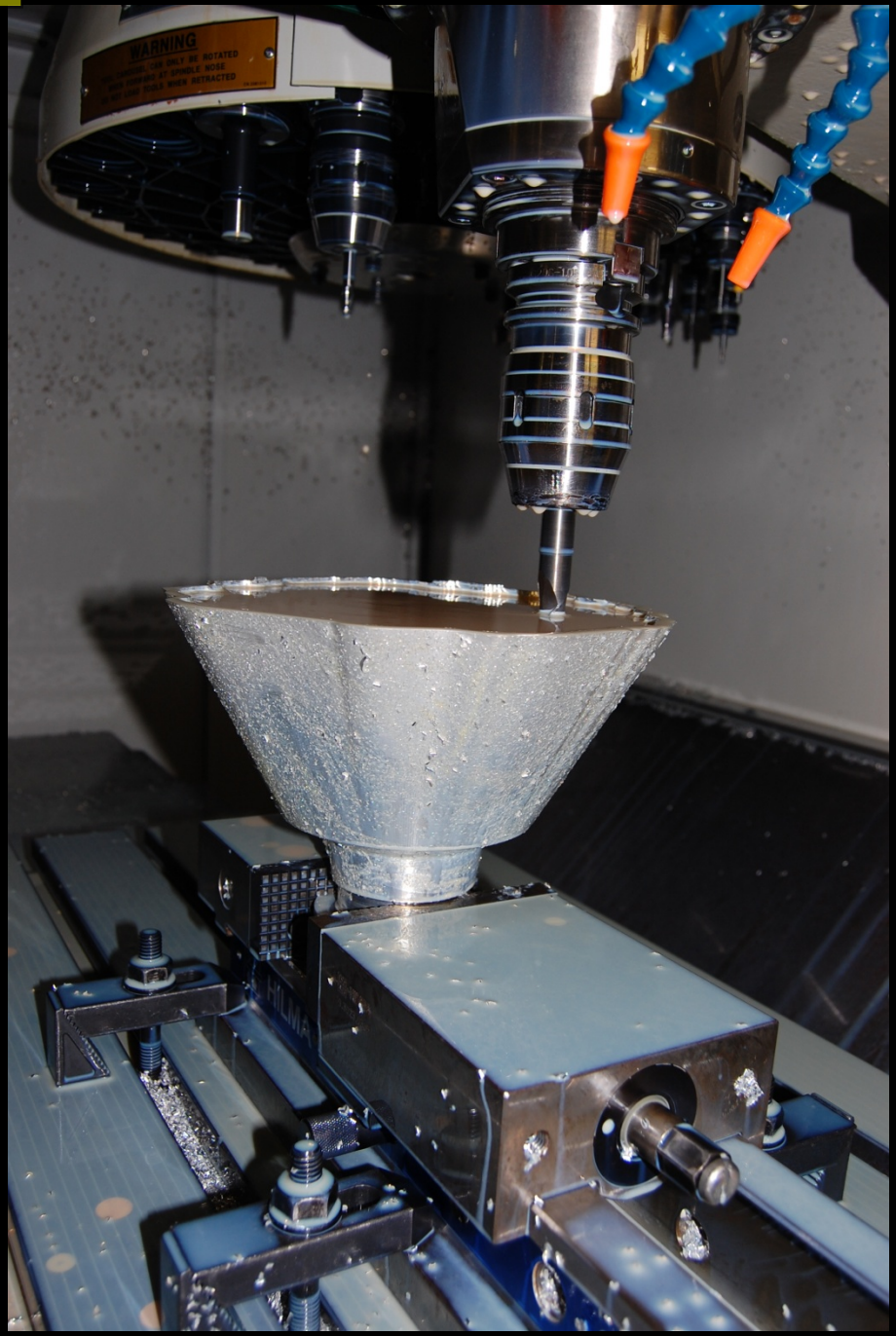


Crosshatch, overcutting tests








WARNING

TS 220
HEIDENHAIN